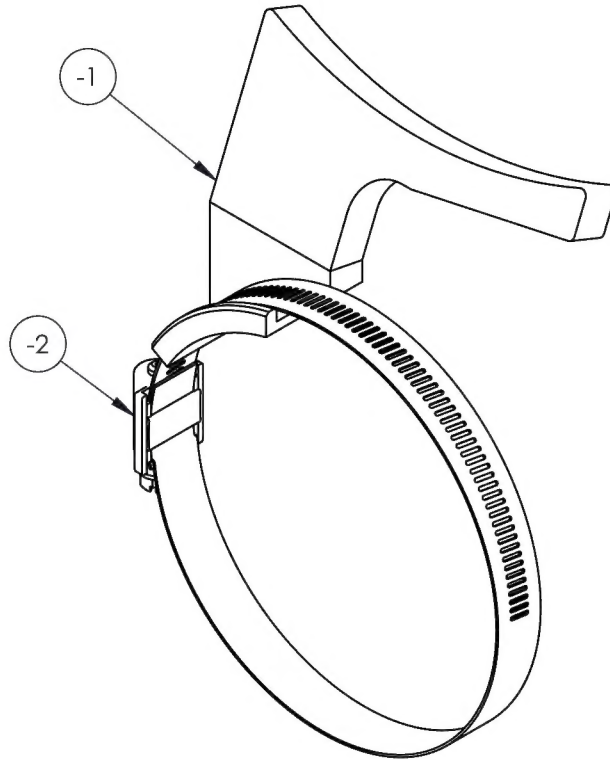


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		-1A & -1B CH'D FROM 60mm LENGTH TO 45mm, FROM 15° TO 10°.	10/23/2008	WP	RW
D		-1A CH'D INNER STEP RADIUS FROM 65mm TO MATCH TURBOMECA REV D DRAWING PER GE.	4/20/2012	RJC	GE
5	16-0196	-1B ADDED ENGRAVE "8812240000", S/N TEXT HT. 4mm "8812240000-1" TEXT HT. 4mm.	10/28/2016	RJC	SM



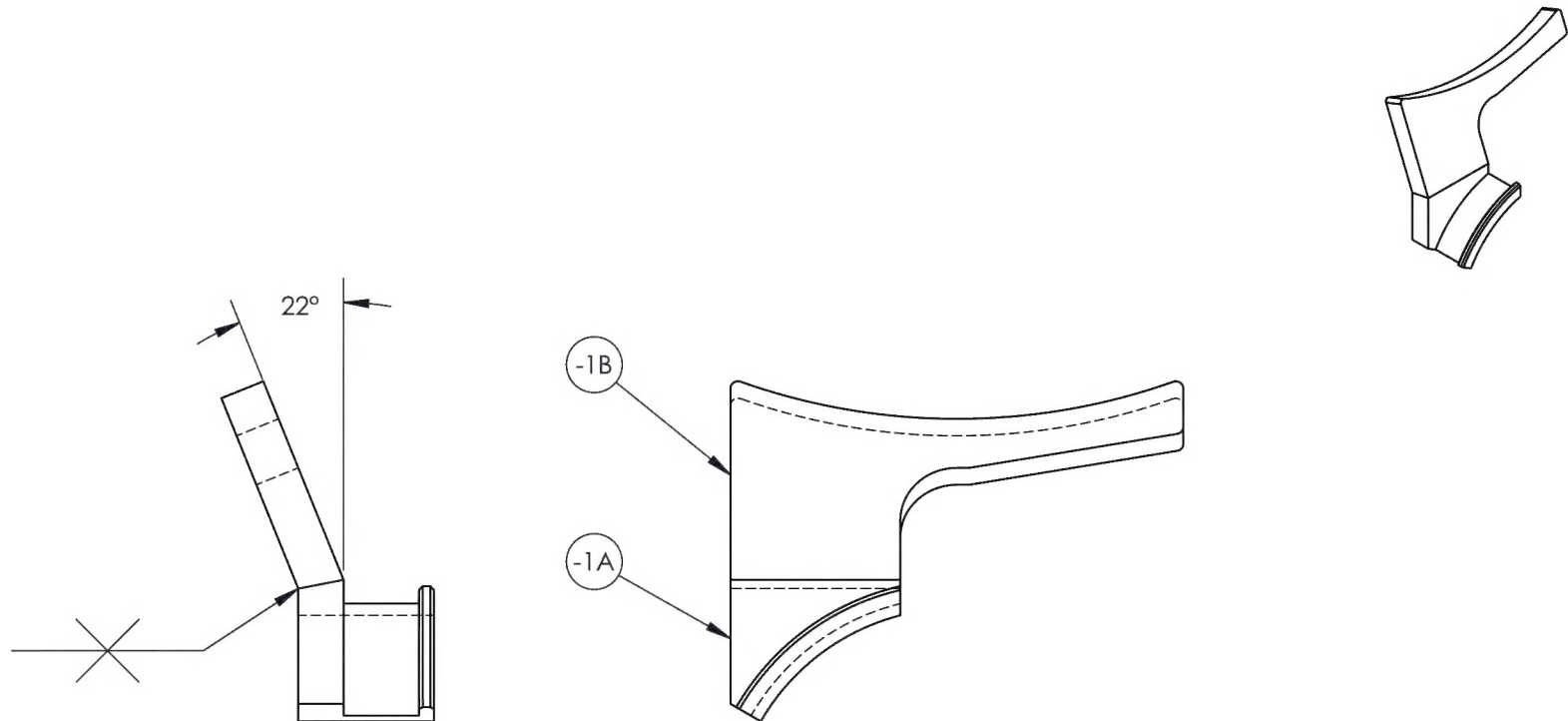
NOTES:
 2. DWG FOR MANUFACTURE AID ONLY.
 3. PLEASE KEEP THESE DRAWINGS WITH THE TURBOMECA DRAWINGS.

DART AEROSPACE	
TITLE TUBE SUPPORT	
DWG NO. 881 2 240 000	REV 5
MAT'L REAT TREAT FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY:	COLE
CHECKED:	MACKOVJAK
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
SCALE	1:2
DATE	8/5/2003
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	SUPPORT WELDMENT			2
	1		-1A		TUBE SUPPORT BOTTOM PART	6061		3
	1		-1B		TUBE SUPPORT, TOP PART	6061		4
		B/O	-2	1	SCREW CLAMP	STEEL	Ø120mm X 18mm (MOTION & FLOW CONTROL PRODUCTS #30010-0450)	1
	ASSY -1							

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



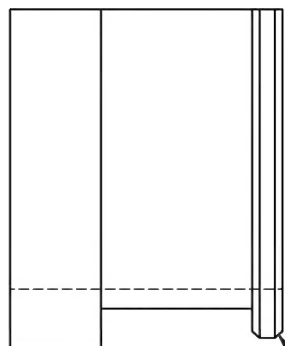
NOTE:
WELD AS SHOWN, USE 5356 FILLER ROD.

(-1)
SUPPORT WELDMENT

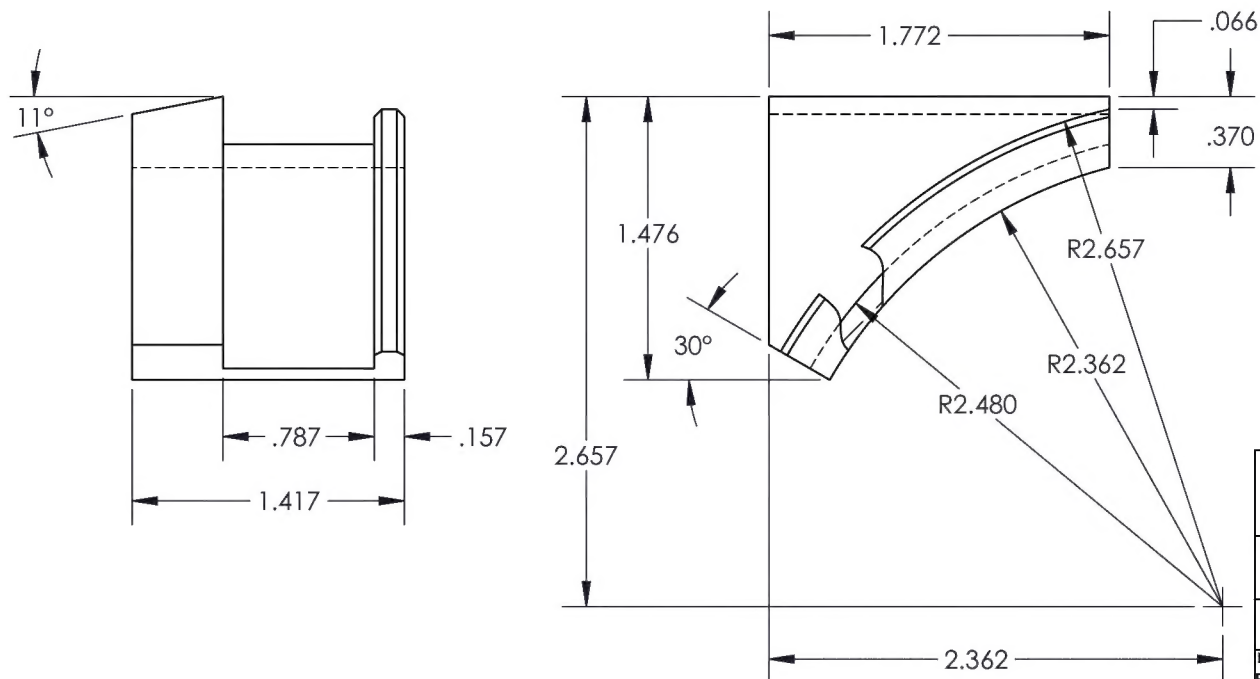
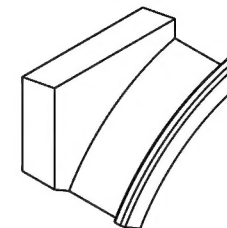
DART AEROSPACE	
TITLE TUBE SUPPORT	
DWG NO. 881 2 240 000-1	REV 5
MAT'L HEAT TREAT FINISH BLACK ANODIZE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
SPEC MIL-A-8625F, TYPE II, CLASS III	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: COLE	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: MACKOVJAK	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	ARRIEL SA365 OU 350
APPROVED: GILBERT	
SCALE 1:2	DATE 8/5/2003
SHEET 2 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
C		-1A CH'D FROM 60mm LENGTH TO 45mm, FROM 15° TO 10°.	10/23/2008	WP	RW
D		-1A CH'D INNER STEP RADIUS FROM 65mm TO MATCH TURBOMECA REV D DRAWING PER GE.	4/20/2012	RJC	GE



2X .04 X 41°



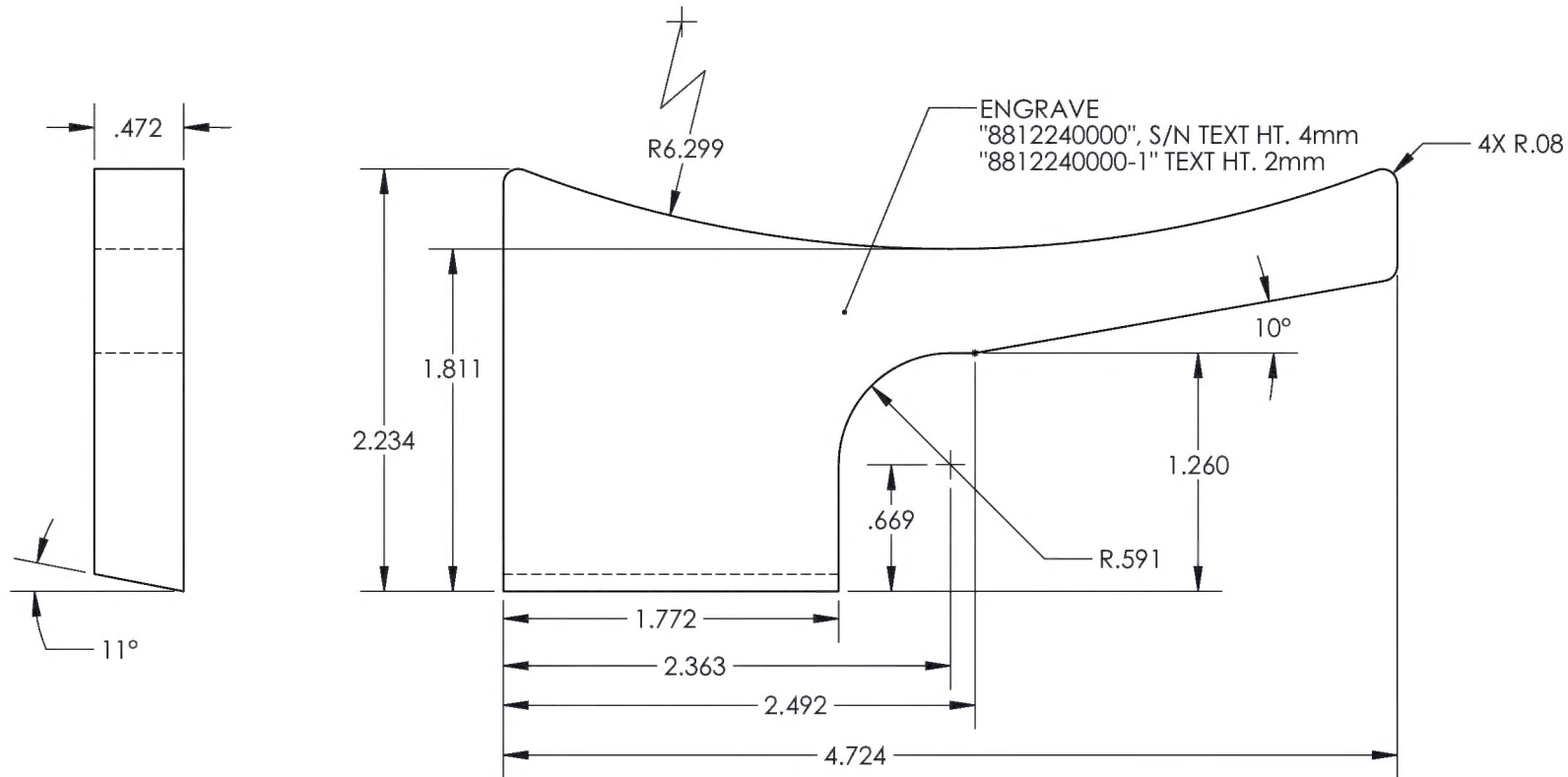
(-1A)

TUBE SUPPORT BOTTOM PART

DART AEROSPACE	
TITLE TUBE SUPPORT	
DWG NO. 881 2 240 000-1A	REV 5
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:1	DATE 8/5/2003
	SHEET 3 OF 4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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5	16-0196	-1B ADDED ENGRAVE "8812240000", S/N TEXT HT. 4mm "8812240000-1" TEXT HT. 4mm.	10/28/2016	RJC	SM



DART AEROSPACE	
TITLE TUBE SUPPORT	
DWG NO. 881 2 240 000-1B	REV 5
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	ARRIEL SA365 OU 350
SCALE 1:1	DATE 8/5/2003
	SHEET 4 OF 4